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**AMENDED CLAIMS**

[received by the International Bureau May 03, 2005 (05/03/2005)  
original claims 1, 2 amended.]

1. A printing press with at least one forme cylinder (02) for imprinting a web (01, 19) of material, and having at least one longitudinal cutting device (07, 17, 21) for cutting the web (01, 19) of material into partial webs (14, 16, 22, 23, 24), wherein the forme cylinder (02) is equipped with printing plates for  $n$  pages in width, wherein  $n$  is a natural number divisible by three and wherein  $n$  pages are less in width and  $n+1$  pages are greater in width than a width (b02) of the forme cylinder (02), and the longitudinal cutting device (17, 21) can be placed on a boundary between a  $k$ -th and a  $k+1$ -th page, wherein  $k$  is one or two thirds of  $n$ , and wherein at least one of the partial webs (14, 16, 22, 23, 24) is conducted through a former (06), by means of which a partial web (14, 16, 22, 23, 24) can be longitudinally folded, and whose entry direction in the area of the longitudinal cutting device (17, 21) extends transversely in respect to the web running direction, and the former (06) has an effective width (b06) which is greater than or equal to two thirds, but less than the entire usable width (b02) of the forme cylinder (02).

2. A printing press with at least one forme cylinder (02) for imprinting a web (01, 19) of material, and having at least one

longitudinal cutting device (07, 17, 21) for cutting the web (01, 19) of material into partial webs (14, 16, 22, 23, 24), wherein the forme cylinder (02) is equipped with printing plates for  $n$  pages in width, wherein  $n$  is a natural number divisible by three and wherein  $n$  pages are less in width and  $n+1$  pages are greater in width than a width ( $b_{02}$ ) of the forme cylinder (02), and the longitudinal cutting device (17, 21) can be placed on a boundary between a  $k$ -th and a  $k+1$ -th page, wherein  $k$  is one or two thirds of  $n$ , and wherein at least one partial web (16) of one-third width is conducted centered onto a former (06), by means of which a partial web (14, 16, 22, 23, 24) can be longitudinally folded, and whose entry direction in the area of the longitudinal cutting device (17, 21) extends transversely in respect to the web running direction, and which has at least an effective width ( $b_{06}$ ) for longitudinally folding a half of a maximum width ( $b_{\max}$ ) of a web